

## Corrections

page	instead	right
27, 1. sentence	$1+6+(6+6)+12$	$1+7+(7+7)+14 = 36$
68, equ. (229)	$\frac{\quad}{\Sigma(\Sigma \frac{\cos^2 \alpha)}{\quad}}$	$\frac{\cdot S}{\Sigma(\Sigma \frac{\cos^3 \alpha)}{\quad}}$
126, 1. sentence	According to..... .....wires is	With the abbreviation $A_{i,1} = z_{i,1} \cdot \cos \alpha_{i,1} \cdot \delta_{i,1}^2 \cdot \pi / 4$ and $A_1 = \Sigma A_{1,i}$ is according to (2.97e)
126, equations	$n_s$	$n_w$
178/179	figures 3.4 and 3.5 are inverted	
274, equ. (3.55)		$b_3 = -0.32$
274, Tab. 3.14a,	for Warr.Seale, column: sZ	
FC,	$b_0(\bar{N}) = -0.858$	0.858
IWRC	$b_0(\bar{N}) = -1.327$	1.327
276, Tab. 3.15	$f_{N3} \approx \dots \left( \frac{S/d^2}{D/d} \right)$	$f_{N3} \approx \dots \left( \frac{S/d^2}{D/d} \right)^2$
276, Tab. 3.15	supplementation Multi-layer rope spooling	$f_{N3} = 0.0008 \cdot S / d^2$ with $S/d^2$ in $N/mm^2$ (Briem & Weiskopf)
284	$\lg N_{A10com} = 4.2887$	= 4.2668
285	$B_{A30} = 20$	= 22
286	$S_G = 51,000 \text{ N}$	= 58,400 N = 58.4 kN
284	$f_{S5} = 1.584$	= 1.494

Actual form of UPD-Rope:

[www.uni-stuttgart.de/ift/Forschung/Publikationen/updates](http://www.uni-stuttgart.de/ift/Forschung/Publikationen/updates)

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## New version of the equation (3.55) and of Table 3.14

The available number of rope bending cycles is

$$\lg N = a_0 + \left( a_1 + a_3 \cdot \lg \frac{D}{d} \right) \cdot \left( \lg \frac{S}{d^2} - 0.4 \cdot \lg \frac{R_0}{1770} \right) + a_2 \cdot \lg \frac{D}{d} + \lg f_d + \lg f_l \quad (3.55)$$

With

d	in mm	nominal rope diameter for $d \geq 6$ mm
D	in mm	sheave diameter $D = D_0 + d$ with $D_0$ for the sheave diameter related to the groove ground
S	in N	rope tensile force
$R_0$	in N/mm <sup>2</sup>	nominal tensile strength
l	in mm	rope bending length for $l \geq 10 d$

The wire rope is well-lubricated with viscous oil or vaseline. The sheaves have steel grooves,  $r = 0,53d$ . The constants  $a_i$  are listed in the following Table 3.14.

In the equation (3.55) have to be set in:

- the bending factor for the influence of the rope diameter

$$f_d = \frac{0.52}{-0.48 + (d/16)^{0.3}}$$

- and the bending factor for the Influence of the rope bending length

$$f_l = \frac{1.54}{2.54 - \left( \frac{l/d - 2.5}{5.5} \right)^{-0.14}}$$

Table 3.14 Constants for calculating the number of bending cycles

a) Breaking number of bending cycles  $N$

Rope class	$a_0$ for $\bar{N}$		$a_0$ for $N_{10}$		$a_1$	$a_2$	$a_3$
	sZ	zZ	sZ	zZ			
cross lay 6x19 FC	-0.809	-	-1.338	-	0.875	6.480	-1.850
	-	-0.658	-	-1.132	0.562	6.430	-1.628
Seale 8x19	-1.949	-1.726	-2.279	-2.056	1.280	8.562	-2.625
Filler 8x(19+8F) FC	-1.728	-1.505	-2.058	-1.835			
Warr. 8x19	-1.728	-1.505	-2.058	-1.835			
Warr.-Seale 8x36	0.809	0.917	0.479	0.587	0.096	7.078	-1.920
Seale 8x19	-1.772	-1.712	-2.131	-2.071	1.290	8.149	-2.440
Filler 8x(19+6F) IWRC	-1.684	-1.624	-2.043	-1.983			
Warr. 8x19	-1.684	-1.624	-2.043	-1.983			
Warr.-Seale 8x36	1.278	1.332	0.919	0.973			
Spiral round-strand rope	18x7 - 2.541		-2.837		1.566	9.084	-2.811
	34x7 -1.063		-1.574		1.351	7.652	-2.485

b) Discarding number of bending cycles  $N_A$

Rope class	$a_0$ for $\bar{N}_A$		$a_0$ for $N_{A10}$		$a_1$	$a_2$	$A_3$
	sZ	zZ	sZ	zZ			
Seale 8x19	-2.660	-2.437	-3.040	-2.817	1.887	8.567	-2.894
Filler 8x(19+6) FC	-2.525	-2.302	-2.905	-2.682			
Warr. 8x19	-2.525	-2.302	-2.905	-2.682			
Warr.-Seale 8x36	-1.351	-1.243	-1.731	-1.623	1.322	8.070	-2.649
Seale 8x19	-2.197	-2.137	-2.647	-2.587	1.588	8.056	-2.577
Filler 8x(19+6) IWRC	-2.064	-2.004	-2.514	-2.454			
Warr. 8x19	-2.064	-2.004	-2.514	-2.454			
Warr.-Seale 8x36	0.584	0.638	0.134	0.188			
Spiral round strand rope	18x7 -2.821		-3.215		1.834	8.991	-2.948
	34x7 -1.432		-1.792		1.619	7.559	-2.622

The discarding numbers of bending cycles for lang lay ropes and for spiral round strand ropes are valid

- if the ropes will be inspected by magnetic methods
- or if the for the considered rope have been established by tests that outside wire breaks occur indicating the discard,